

HIGH SPEED STEEL
Fractional / Bright



PACKAGING:
All sizes are individually packaged.

2930 Interrupted Thread

THROUGH OR BLIND HOLE

The nominal size of a Taper Pipe Tap (NPT) is that of the pipe fitting to be tapped, not the actual size of the tap.
The Interrupted Thread Pipe Taps have every other thread removed except for the first few at the point.
They are used for tapping tough metals or those which have a tendency to load the tap teeth.
Straight Pipe Taps (NPS) are used for hand or machine tapping of straight pipe threads.



2930

For Tap/Drill sizes, please see chart on page 242

Size	TPI	Length of Thread	No. of Flutes	2930 EDP No.
1/8"	27	3/4"	5	293A108
1/4"	18	1-1/16"	5	293A116
3/8"	18	1-1/16"	5	293A124
1/2"	14	1-3/8"	5	293A132
3/4"	14	1-3/8"	5	293A148
1"	11-1/2	1-3/4"	5	293A164
1-1/4"	11-1/2	1-3/4"	5	293A216
1-1/2"	11-1/2	1-3/4"	7	293A232
2"	11-1/2	1-3/4"	7	293A264

2950 Straight Pipe (NPS)

THROUGH OR BLIND HOLE



2950

For Tap/Drill sizes, please see chart on page 242

Size	TPI	Length of Thread	No. of Flutes	2950 EDP No.
1/8"	27	3/4"	4	295A108
1/4"	18	1-1/16"	4	295A116
3/8"	18	1-1/16"	4	295A124
1/2"	14	1-3/8"	4	295A132
3/4"	14	1-3/8"	5	295A148
1"	11-1/2	1-3/4"	5	295A164